

## Glass Transition Temperature – Molecular Weight Relation of a Poly(Amide-Imide)

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### Summary

Several fractions of a poly(amide-imide), prepared from 3,4-dicarboxy-4'-chloroformyl biphenyl anhydride and 4,4'-methylene dianiline, were studied in order to determine the  $T_g^\infty$  and K values of Fox-Flory relationship.

### Introduction

Specially at lower molecular weight, the glass transition temperature depends strongly on the molecular weight due to the free volume around to chain ends. So, FOX and FLO-RY (1) deduced the expression

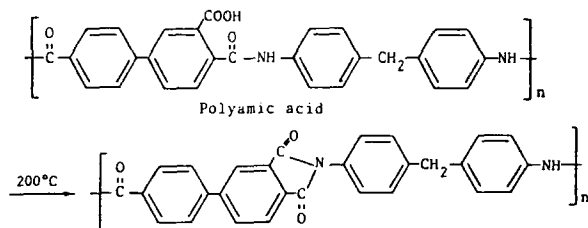
$$T_g = T_g^\infty - KM^{-1}$$

where  $T_g^\infty$  is the glass transition temperature of an infinite molecular weight polymer,  $T_g$  the glass transition temperature at molecular weight  $M$  and  $K$  a constant.

In this work we describe the molecular weight effect on the glass transition temperature of a poly(amide-imide)(PAI) synthesized in *N,N*-dimethyl acetamide solution at low temperature from 3,4-dicarboxy-4'-chloroformylbiphenyl anhydride and 4,4'-methylenedianiline.

### Results and Discussion

The PAI was synthesized in solution according to TAGLE and DIAZ (2).



The polyamic acid was fractionated with *m*-cresol/cyclohexane as solvent/precipitant pair. The viscosimetric measurements were obtained from the fractions of the polyamic

acid. The glass transition temperature were obtained from PAI films of the fractions. With the viscosimetric measurements, the molecular weights were calculated applying the Mark - Hou - wink relationship, using values of  $a$  and  $K$ ,  $0,8$  and  $1,84 \cdot 10^{-4}$ , respectively (3).

Table I gives the values of  $[\eta]$ ,  $T_g$  and  $\bar{M}_V$  for the different fractions of the PAI. Figure 1 shows the dependence of  $T_g$  on the reciprocal of molecular weight. A linear relationship was obtained between  $T_g$  and  $\bar{M}_V^{-1}$ , with  $T_g^\infty$  and  $K$   $446^\circ\text{C}$  and  $8,25 \cdot 10^{-5}$ , respectively.

TABLE I  
Data of  $\bar{M}_V$ ,  $[\eta]$  and  $T_g$  for the different polymer fractions.

Fractions	$[\eta]^a$	$\bar{M}_V \cdot 10^{-3}$	$T_g(^\circ\text{C})^b$
I	0.32	11.15	375
II	0.30	10.29	366
III	0.29	9.86	361
IV	0.28	9.44	354
V	0.25	8.19	348

$a$ :  $\text{dl g}^{-1}$ , DMAc at  $25^\circ\text{C}$   
 $b$ : DSC-1B,  $16^\circ\text{C}/\text{min}$ ,  $\text{N}_2$ .

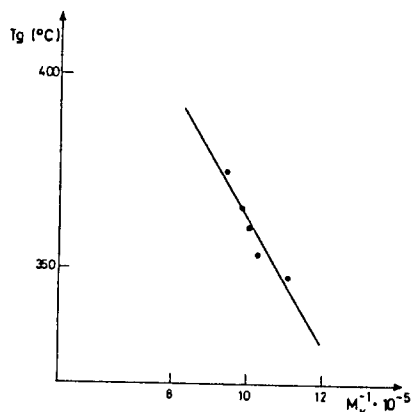


Fig. 1. Plot of  $T_g$  versus  $\bar{M}_V^{-1}$  for the fractions of the PAI.

The results is a high value of  $T_g^\infty$  and is in good agreement with the  $T_g$  values for other PAI, derived from the same monomer (2) and from trimellitic chloride anhydride (4), both with aromatic diamines. PAI with aliphatic diamines present lower values as a consequence of the flexibility of the aliphatic groups in the main chain (5). Aromatic rings of the biphenyl and diamine group have an important influence in the glass transition temperature.

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